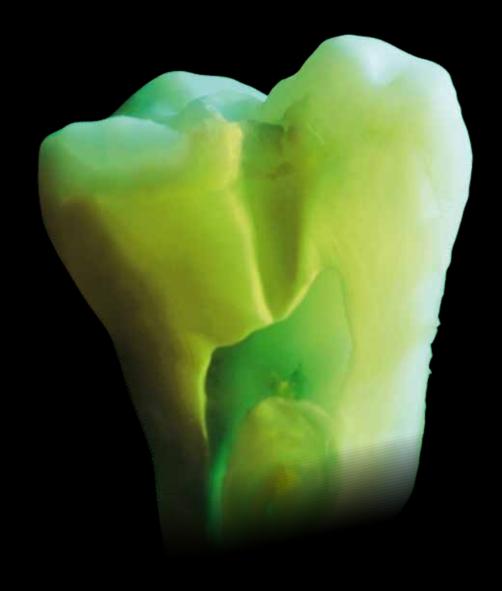
## hoto: @ Christian Ferrari

## Aesthetics meets aesthetics.

ceramotion, on lithium disilicate.









## ceraMotion® Zr

## Veneering ceramic for lithium disilicate

The ceraMotion® Zr veneering ceramic is not only suitable for zirconia frameworks but also for lithium disilicate frameworks. It is recommended for the traditional, individual layering technique, the cut back technique and the staining technique.

- ▶ homogeneous and brilliant results already after the first dentin firing
- no long time cooling phase
- high shade vitality even after multiple firings
- ▶ natural aesthetics thanks to unique opalescence, fluorescence and translucence
- ▶ free from feldspar therefore no product fluctuations
- accurate and simple reproduction of the V shade guide

Please note the following when processing ceraMotion® Zr on lithium disilicate:

- ▶ When building the framework, please observe the instructions given by the manufacturer.
- ▶ We recommend the following firing table:

|                                  | Start temp.<br>(°C / °F) | Drying time<br>(min) | Heat rate<br>(°C / °F/min) | Vacuum start<br>(°C / °F) | Vacuum end<br>(°C / °F) | Final temp.<br>(°C / °F) | Holding time<br>(min) |
|----------------------------------|--------------------------|----------------------|----------------------------|---------------------------|-------------------------|--------------------------|-----------------------|
| Base Dentin<br>Connection firing | 500 / 932                | 6                    | 55 / 131                   | 500 / 932                 | 760 / 1400              | 760 / 1400               | 1 (with vacuum)       |
| Dentin firing                    | 500 / 932                | 6                    | 55 / 131                   | 500 / 932                 | 760 / 1400              | 760 / 1400               | 1 (with vacuum)       |
| Glaze firing**                   | 500 / 932                | 4                    | 55 / 131                   |                           |                         | 750                      | 1                     |

<sup>\*</sup> the firing quality can be improved with large restorations by reducing the heat rate

Date of information: 03/13

Subject to modifications

**ceraMotion®** – Development and manufacture by:





<sup>\*\*</sup> the glaze firing can be completed with or without vacuum